1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers

Product name : Perchloroethylene

CAS-No. : 127-18-4

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Manufacture of substances, Dry Cleaning Solvent, Degreaser

1.3 Details of the supplier of the safety data sheet

Company : Solvents and Petroleum Service, Inc.
1405 Brewerton Rd. Syracuse, NY 13208

Telephone : 800-315-4467
Fax : 315-454-8230

1.4 Emergency telephone number

Emergency Phone # : Chemtrec 800-424-9230

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)
Skin irritation (Category 2), H315
Eye irritation (Category 2A), H319
Skin sensitisation (Category 1), H317
Carcinogenicity (Category 2), H351
Specific target organ toxicity - single exposure (Category 3), Central nervous system, H336
Acute aquatic toxicity (Category 2), H401
Chronic aquatic toxicity (Category 2), H411

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal word Warning

Hazard statement(s)

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statement(s)	
P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P261	Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
P264	Wash skin thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 + P312	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/ attention.
P333 + P313	If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313	If eye irritation persists: Get medical advice/ attention.
P362	Take off contaminated clothing and wash before reuse.
P391	Collect spillage.
P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P501	Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Synonyms	:	Tetrachloroethylene PCE
Formula	:	C_2Cl_4
Molecular weight	:	165.83 g/mol
CAS-No.	:	127-18-4
EC-No.	:	204-825-9
Index-No.	:	602-028-00-4

Hazardous components

Component	Classification	Concentration
Tetrachloroethylene		
	Skin Irrit. 2; Eye Irrit. 2A; Skin Sens. 1; Carc. 2; STOT SE 3; Aquatic Acute 2; Aquatic Chronic 2; H315, H317, H319, H336, H351, H411	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice
Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Wash off with soap and plenty of water. Consult a physician.

In case of eye contact
Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

If swallowed
Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 **Most important symptoms and effects, both acute and delayed**
The most important known symptoms and effects are described in the labeling (see section 2.2) and/or in section 11

4.3 **Indication of any immediate medical attention and special treatment needed**
No data available

5. FIREFIGHTING MEASURES

5.1 **Extinguishing media**

Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 **Special hazards arising from the substance or mixture**
Carbon oxides, Hydrogen chloride gas

5.3 **Advice for firefighters**
Wear self-contained breathing apparatus for firefighting if necessary.

5.4 **Further information**
No data available

6. ACCIDENTAL RELEASE MEASURES

6.1 **Personal precautions, protective equipment and emergency procedures**
Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas.
For personal protection see section 8.

6.2 **Environmental precautions**
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

6.3 **Methods and materials for containment and cleaning up**
Soak up with inert absorbent material and dispose of as hazardous waste. Keep in suitable, closed containers for disposal.

6.4 **Reference to other sections**
For disposal see section 13.

7. HANDLING AND STORAGE

7.1 **Precautions for safe handling**
Avoid contact with skin and eyes. Avoid inhalation of vapor or mist.
For precautions see section 2.2.

7.2 **Conditions for safe storage, including any incompatibilities**
Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Storage class (TRGS 510): Non-combustible, acute toxic Cat.3 / toxic hazardous materials or hazardous materials causing chronic effects

7.3 **Specific end use(s)**
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 **Control parameters**

Components with workplace control parameters

Component	CAS-No.	Value	Control parameters	Basis
Tetrachloroethylene	127-18-4	TWA	25.000000 ppm	USA. ACGIH Threshold Limit Values (TLV)
	Remarks	Central Nervous System impairment Substances for which there is a Biological Exposure Index or Indices (see BEI® section) Confirmed animal carcinogen with unknown relevance to humans		
		STEL	100.000000 ppm	USA. ACGIH Threshold Limit Values (TLV)
		Central Nervous System impairment Substances for which there is a Biological Exposure Index or Indices (see BEI® section) Confirmed animal carcinogen with unknown relevance to humans		
		Potential Occupational Carcinogen Minimize workplace exposure concentrations. See Appendix A		
		See Table Z-2		
		TWA	100.000000 ppm	USA. Occupational Exposure Limits (OSHA) - Table Z-2
		CEIL	200.000000 ppm	USA. Occupational Exposure Limits (OSHA) - Table Z-2
		Peak	300.000000 ppm	USA. Occupational Exposure Limits (OSHA) - Table Z-2

Biological occupational exposure limits

Component	CAS-No.	Parameters	Value	Biological specimen	Basis
Tetrachloroethylene	127-18-4	Tetrachloroethylene	3ppm	In end-exhaled air	ACGIH - Biological Exposure Indices (BEI)
	Remarks	Prior to shift (16 hours after exposure ceases)			
		Tetrachloroethylene	0.5000 mg/l	In blood	ACGIH - Biological Exposure Indices (BEI)
		Prior to shift (16 hours after exposure ceases)			

8.2 Exposure controls

Appropriate engineering controls
Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eye/face protection
Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact
Material: Fluorinated rubber
Minimum layer thickness: 0.7 mm
Break through time: 480 min
Material tested: Vitoject® (KCL 890 / Aldrich Z677698, Size M)

Splash contact
Material: Nitrile rubber
Minimum layer thickness: 0.2 mm
Break through time: 49 min
Material tested: Dermatril® P (KCL 743 / Aldrich Z677388, Size M)

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection
Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

a)	Appearance	Form: liquid, clear Color: colorless
b)	Odor	No data available
c)	Odor Threshold	No data available
d)	pH	No data available
e)	Melting point/freezing point	Melting point/range: -22 °C (-8 °F) - lit.
f)	Initial boiling point and boiling range	121 °C (250 °F) - lit.
g)	Flash point	No data available
h)	Evaporation rate	No data available
i)	Flammability (solid, gas)	No data available
j)	Upper/lower flammability or explosive limits	No data available
k)	Vapor pressure	25.3 hPa (19.0 mmHg) at 25.0 °C (77.0 °F) 17.3 hPa (13.0 mmHg) at 20.0 °C (68.0 °F)
l)	Vapor density	No data available
m)	Relative density	1.623 g/cm3 at 25 °C (77 °F)
n)	Water solubility	0.15 g/l at 25 °C (77 °F)
o)	Partition coefficient: n-octanol/water	log Pow: 2.53 at 23 °C (73 °F)
p)	Auto-ignition temperature	No data available
q)	Decomposition	No data available

	temperature	
r)	Viscosity	No data available
s)	Explosive properties	No data available
t)	Oxidizing properties	No data available

9.2 Other safety information

Surface tension	32.1 mN/m at 20 °C (68 °F)

10. STABILITY AND REACTIVITY

10.1 Reactivity
No data available

10.2 Chemical stability
Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions
No data available

10.4 Conditions to avoid
No data available

10.5 Incompatible materials
Strong oxidizing agents, Strong bases

10.6 Hazardous decomposition products
Other decomposition products - No data available
In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity
LD50 Oral - Rat - female - 3,005 mg/kg
(OECD Test Guideline 401)

LC50 Inhalation - Rat - male and female - 6 h - 28 mg/l

LD50 Dermal - Rabbit - 5,000 mg/kg

No data available

Skin corrosion/irritation
Skin - Rabbit
Result: Skin irritation - 4 h
(OECD Test Guideline 404)

Serious eye damage/eye irritation
Eyes - Rabbit
Result: Mild eye irritation - 24 h

Respiratory or skin sensitisation
- Mouse
Result: May cause sensitisation by skin contact.
(OECD Test Guideline 429)

Germ cell mutagenicity
Hamster
ovary
Result: negative

OECD Test Guideline 474
Mouse - male
Result: negative

Carcinogenicity

Limited evidence of carcinogenicity in animal studies

IARC:	2A - Group 2A: Probably carcinogenic to humans (Tetrachloroethylene)
NTP:	Reasonably anticipated to be a human carcinogen (Tetrachloroethylene)
OSHA:	No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity
No data available

No data available

Specific target organ toxicity - single exposure
May cause drowsiness or dizziness.

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

Additional Information

Repeated dose toxicity - Mouse - female - Oral - Lowest observed adverse effect level - 390 mg/kg
RTECS: KX3850000

narcosis, Liver injury may occur., Kidney injury may occur.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Toxicity to fish	LC50 - Oncorhynchus mykiss (rainbow trout) - 5 mg/l - 96 h
Toxicity to daphnia and other aquatic invertebrates	EC50 - Daphnia magna (Water flea) - 7.50 mg/l - 48 h
Toxicity to algae	static test EC50 - Skeletonema costatum - > 16 mg/l - 7 h

12.2 Persistence and degradability

Biodegradability	aerobic - Exposure time 28 d Result: 11 % - Not readily biodegradable. (OECD Test Guideline 301C)

12.3 Bioaccumulative potential

Bioaccumulation	Lepomis macrochirus (Bluegill) - 21 d - 0.00343 mg/l Bioconcentration factor (BCF): 49

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product
Contact a licensed professional waste disposal service to dispose of this material. Dissolve or mix the material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber. Offer surplus and non-recyclable solutions to a licensed disposal company.

Contaminated packaging
Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)
UN number: 1897 Class: 6.1 Packing group: III
Proper shipping name: Tetrachloroethylene
Reportable Quantity (RQ): 100 lbs

Poison Inhalation Hazard: No

IMDG
UN number: 1897 Class: 6.1 Packing group: III EMS-No: F-A, S-A
Proper shipping name: TETRACHLOROETHYLENE
Marine pollutant: yes

IATA
UN number: 1897 Class: 6.1 Packing group: III
Proper shipping name: Tetrachloroethylene

15. REGULATORY INFORMATION

SARA 302 Components
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
The following components are subject to reporting levels established by SARA Title III, Section 313:

	CAS-No.	Revision Date
Tetrachloroethylene	127-18-4	2007-07-01

Massachusetts Right To Know Components

	CAS-No.	Revision Date
Tetrachloroethylene	127-18-4	2007-07-01

Pennsylvania Right To Know Components

	CAS-No.	Revision Date
Tetrachloroethylene	127-18-4	2007-07-01

New Jersey Right To Know Components

	CAS-No.	Revision Date
Tetrachloroethylene	127-18-4	2007-07-01

California Prop. 65 Components

	CAS-No.	Revision Date
WARNING! This product contains a chemical known to the State of California to cause cancer. Tetrachloroethylene	127-18-4	2007-09-28

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

Aquatic Acute Acute aquatic toxicity

Aquatic Chronic

Chronic aquatic toxicity

Carc.	Carcinogenicity
Eye Irrit.	Eye irritation
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H401	Toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.

HMIS Rating

Health hazard:	3
Chronic Health Hazard:	*
Flammability:	0
Physical Hazard	0

NFPA Rating

Health hazard:	2
Fire Hazard:	0
Reactivity Hazard:	0

Further information

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Solvents and Petroleum Service, Inc. shall not be held liable for any damage resulting from handling or from contact with the above product.